

RENEWABLE NUTRIENTS

Innovative Nutrient Recovery Technologies

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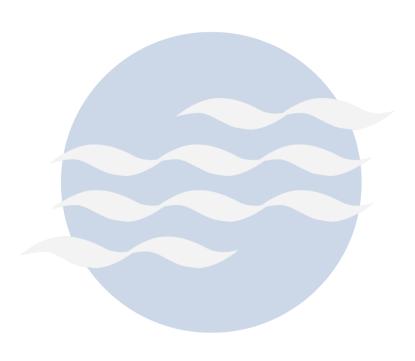
- industrial, and agricultural markets.
- design, and build nutrient recovery technologies for full scale implementation
- Renewable Nutrients owns exclusive licenses for multiple USDA patents for

Introduction & Background

Renewable Nutrients is a privately owned US company currently commercializing exclusive, proprietary & patented nutrient recovery technologies in the municipal,

Renewable Nutrients is a full service technology company with the capacity to license, sell,

Phosphorus & Nitrogen recovery technologies commercially known as Quick Wash®



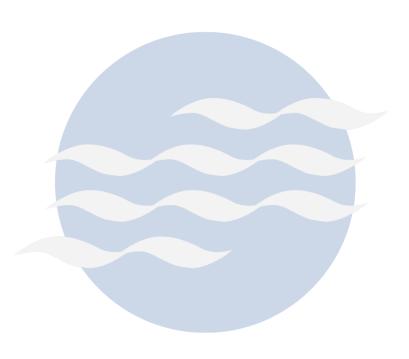


- Renewable Nutrients has redefined nutrient recovery with Quick Wash, a proprietary patented system that draws on exclusive patented technology to extract and recover **Phosphorus & Nitrogen** from municipal, agricultural, and industrial markets
- Renewable Nutrients has completed numerous Quick Wash pilots and trials in municipal, agricultural, and industrial applications and has effectively proven the performance of Quick Wash
- individually or as a combined recovery technology.
- Quick Wash is poised to be the solution for treatment, recovery & recycling of high strength Phosphorus & Nitrogen waste streams in any food waste digestate,

Introduction & Background

Quick Wash technologies are cost effective and completely customizable based on the costumers needs for nutrient extraction and recovery with the ability to focus on **Phosphorus & Nitrogen**

municipal sludge or centrate, agricultural applications, and other high strength waste streams



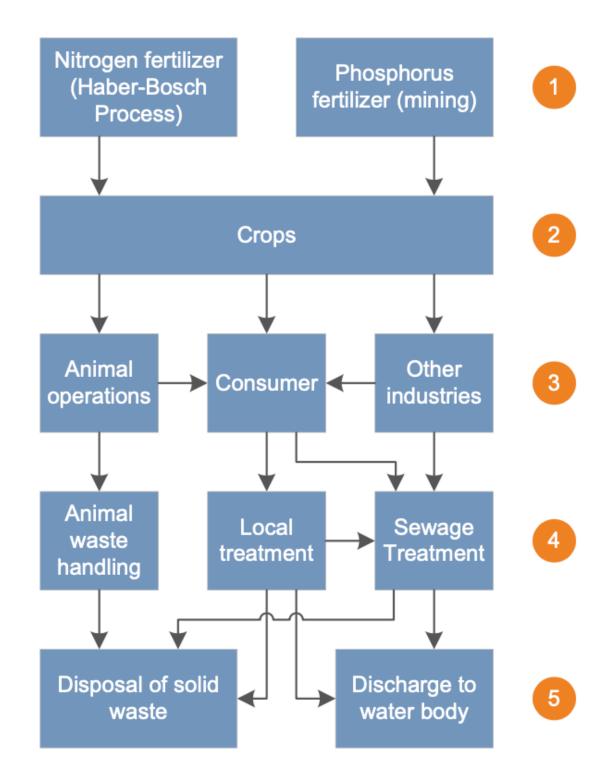
Patent	Description	Transformative Invention	Market Applicability
Phosphorus	Phosphorus extraction & recovery	Yes - moves facilities from simply sequestering P to biosolids to P extraction & recovery. Yields a recovered commodity (calcium phosphate)	Municipal Industrial Agriculture
Ammonia Liquid	Passive ammonia recovery from liquid waste streams	Yes – drives efficiency and reduces cost of nitrification/ de-nitrification operations. Yields a recovered commodity (ammonium sulfate)	Municipal Industrial Agriculture
Ammonia Gaseous	Passive ambient ammonia recovery from a gaseous ammonia-rich environment	Yes – potential to competley transform current costly ventilation practices in confined animal agriculature	Agriculture
Combined Phosphorus & Ammonia	Protects the IP when combining both phosphorus and ammonia recovery	Yes – aids in the operational efficiency of phosphorus recovery and yields two commodities (calcium phosphate & ammonium sulfate)	Municipal Industrial Agriculture

IP Portfolio Summary

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- More than 16,000 municipal waste treatment plants in US
- Animal production is a major component of the US economy
- Existing solutions to water treatment and disposal of animal waste are costly and ineffective
- Concern for public health risks and treatment costs of contaminated water supplies
- Increasing demand for fertilizer and nutrients and limited world phosphorus reserves
- Major environmental risks around important bodies of water like the Chesapeake Bay, Susquehanna River, Lake Michigan and the Gulf of Mexico etc.
- Current "old" technology does not produce usable and marketable co-products

Opportunity for Market Driven Solutions

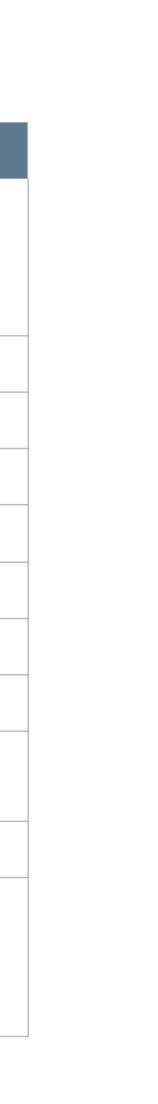


General scheme of nutrient pathways

Nutrient Removal/Recovery Technologies

	Chemical	EBPR	Algea	Struvite	Renewable Nutrients
Characteristics	Alum, Ferric Chloride, Cerium Chloride	A2/), 4-5 Stage Bardenpho, Biological/ Chemical, SBR	Clearas, ABNR. Algae Wheel, Lagoon Settling Systems	Ostara, Multi-Form Harvest, CNP-Airprex, Phospaq, Crystalactor, NuReSys	QUICK WASH [®]
Side Stream vs Main Stream	Both	Side Stream	Mainstream	Side Stream	Both
Solids Stream Application	No	No	No	No	Yes
Phosphorus Removal	Yes	Yes	Yes	Yes	Yes
Phosphorus Recovery	No	No	Yes	Yes	Yes
Nitrogen Removal	No	No	No	No	Yes
Ammonia Recovery	No	No	No	No	Yes
Sludge Bulkin	Yes	Yes	No	No	No
Byproduct Recovered	N/A	N/A	Algae Biomass	Struvite Fertilizer	Calcium Phosphate - Hydroxylapatite / Ammonia Sulphate
% Efficiency of Recovery	N/A	N/A	>95%	45-90%	>95%
Scalability	Small to Large Facilities	Typically Larger Facilities >10MGD	Scales from small to large facilities	Large facilities - only economical when sidestream contributes large % of total P	Scales from small to large

Competitive Technology Comparison



"The EPA will actively promote those Municipal Biosolids management practices that provide for the beneficial use of Biosolids while maintaining or improving environmental quality and protecting public health" -- Federal Register Vol. 49, p 24358

Environmental Issue	
Hazards of Disposing of Nutrient rich Waste Biosolids from Wastewater Treatment Plants	 (WWTPs Causes (
Contamination from animal waste	• Over 10.
Public Health Risks and Treatment Costs from Contaminated Drinking Water Supplies	 Current of Problem runoff, m
Limited World Phosphorus Reserves	 World wi Necessit No synthand reus

The Environmental Crisis

Scope

es) in U.S. generate approximately 7 million dry tons of sludge each year more pollution per acre than other "fertilizer" and 4x more phosphorous

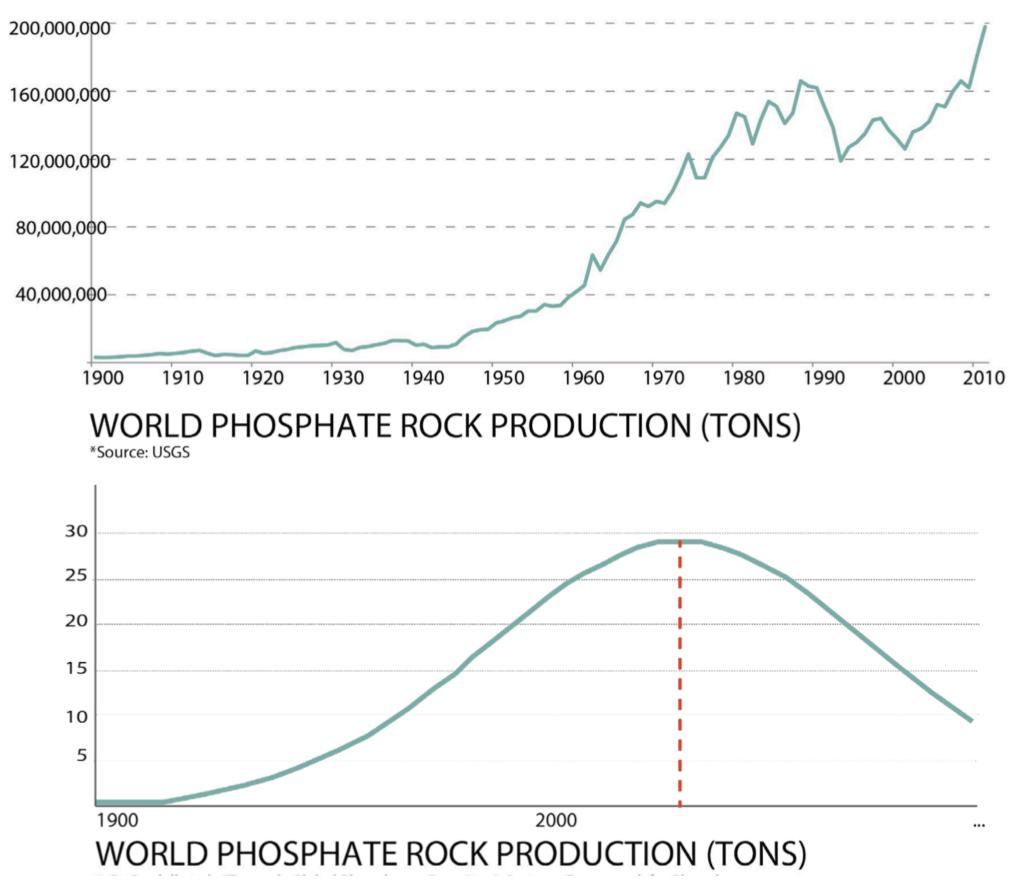
0.2 million tons of poultry litter alone are generated in the US

disposal methods result in contamination of surface waters ns compounded by population growth through increased storm water municipal wastewater discharges, and air carried pollutants

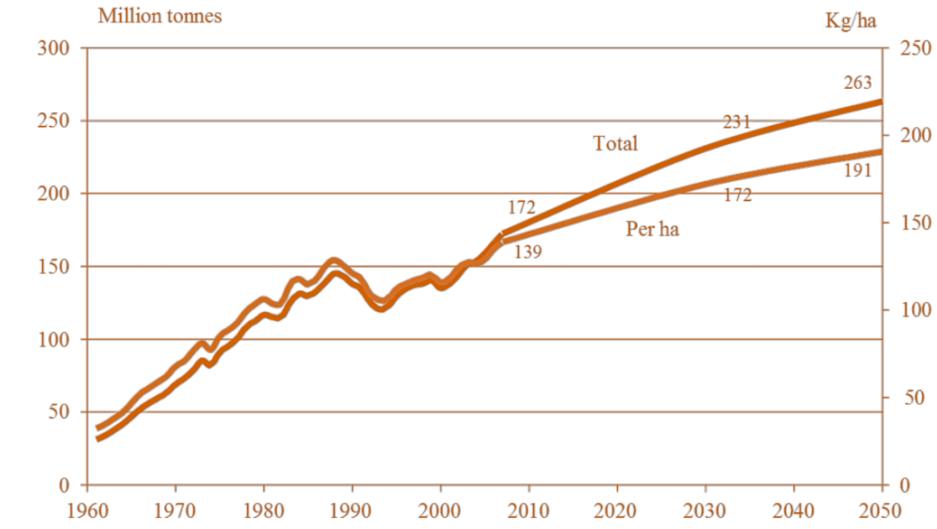
vill reach peak Phosphorus mining production in 50 to 100 years ity to sustain life

thetically reproducible alternative for phosphorus; technology to extract use phosphorus is appealing



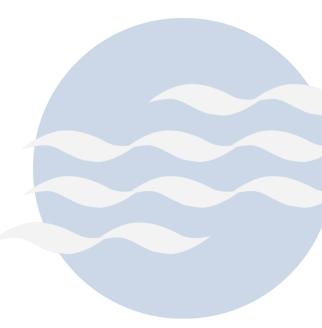


The Environmental Crisis



World fertilizer use: past and projected (nitrogen, phosphorus and potassium aggregated). Source: FAO, World

Peak Phosphorus refers to a time when production reaches a maxcimum, and high quality, highly accesible reserves have been depleted



Demand for

phosphorus has greatly expanded

since 1960 and

continuing on this

appears to be

trend

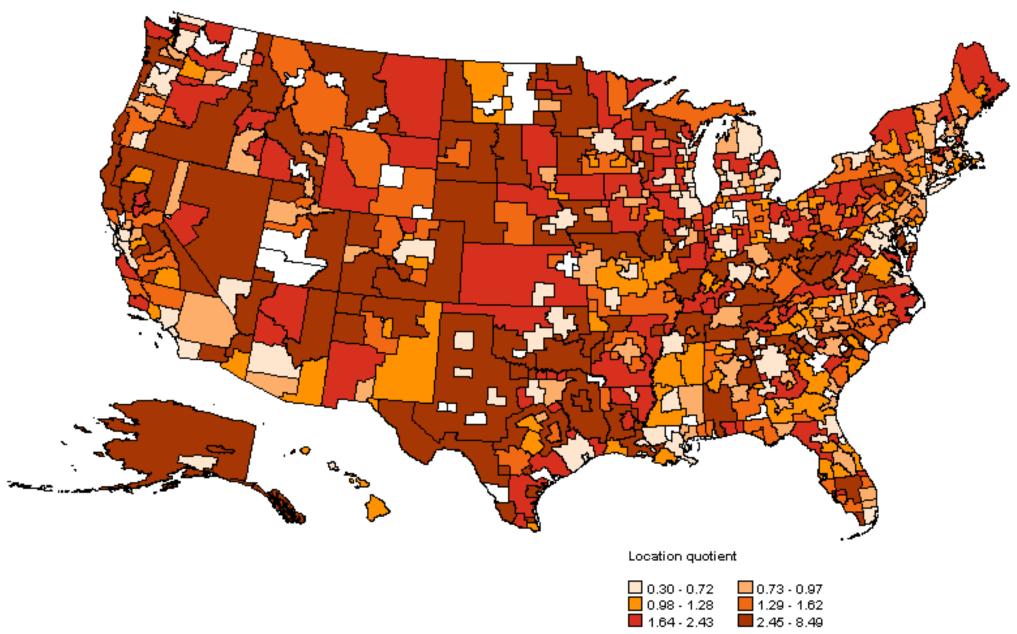
Regulatory	Operational	
 Facility operational permitting based on nutrient effluent management 	•Reducing the level of phosphorus in biosolids allows facilities and farmers to land apply vs dispose biosolids	
•Reduction of phosphorus effluent limits to < 1 ppm, and	•Drives greater efficiency of biological nutrient removal	
some will be required to reach "ultra-low" levels for	by reducing overall phosphorus and nitrogen load in the facility	
 Facilities operating near impaired waterways to see phosphorus effluent limits < 0.5ppm 	 Eliminates costly struvite scaling 	
	 Reduced biosolids production 	
 Reduction in permitted "free ammonia" (NH3) effluent 		
levels	 Incremental revenue gain through sale of recovered coproducts 	
•Farmers forced to store or dispose of animal manure vs land application		
	 Facility operational permitting based on nutrient effluent management Reduction of phosphorus effluent limits to < 1ppm and some will be required to reach "ultra-low" levels for discharge under 0.04 mg/l Facilities operating near impaired waterways to see phosphorus effluent limits < 0.5ppm Reduction in permitted "free ammonia" (NH3) effluent levels Farmers forced to store or dispose of animal manure vs 	

Key Drivers for Adoption of Nutrient Recovery



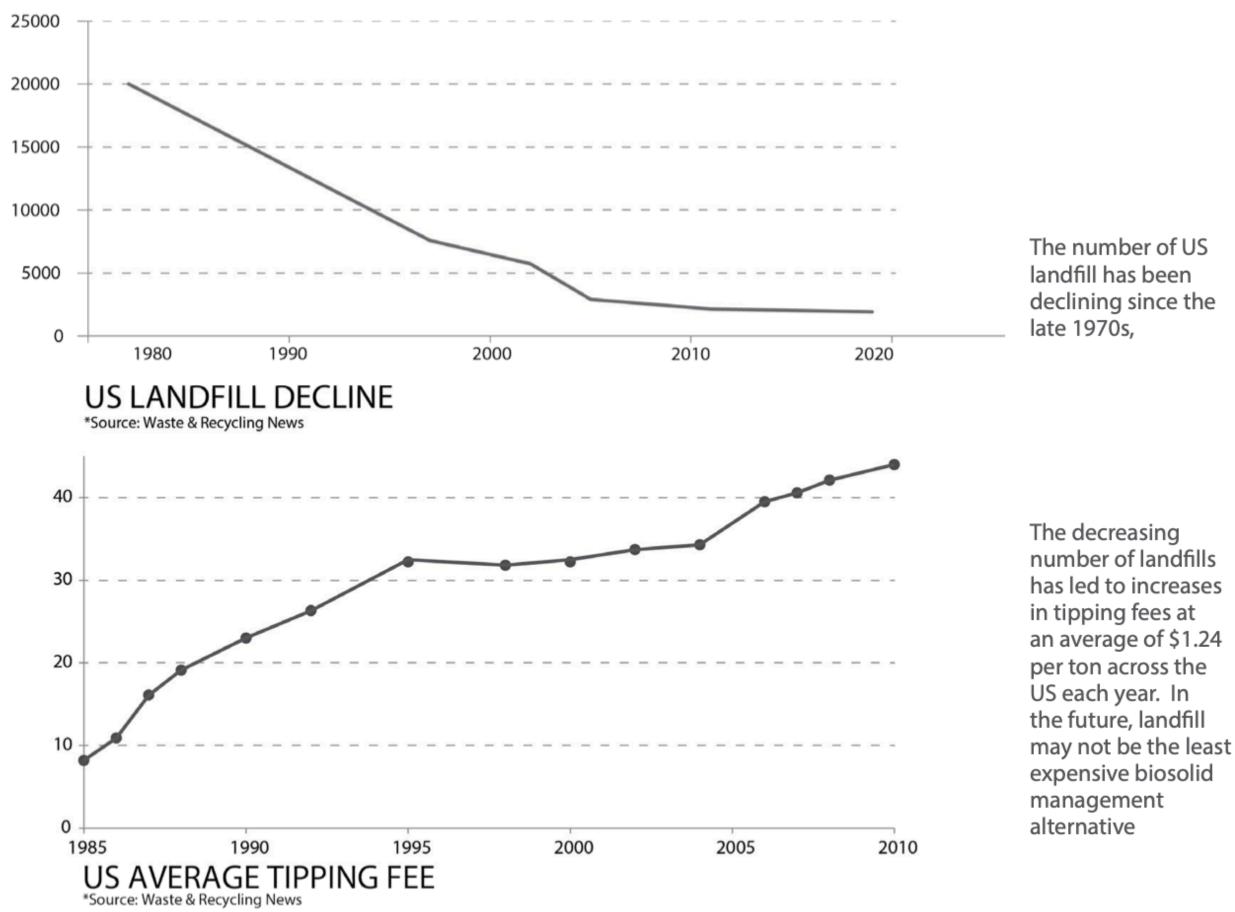
QUICK WASH[®]

Municipal System Operators (16,000 +) are located across the entire United States, creating a market and customer base for Renewable Nutrients with regards to waste treatment.

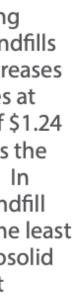


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Key Drivers for Adoption of Nutrient Recovery









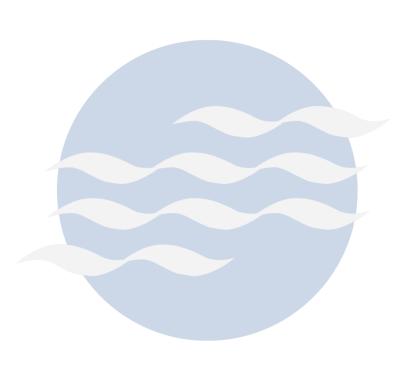
Nutrient Extraction & Recovery





Technology Summary

- A combined application of both Phosphorus & Nitrogen extraction and recovery technologies to solve the total nutrient issue for high strength streams without additional treatment steps
- The use of existing tankage, piping, and pumping is highly possible and recommended
- We anticipate that regulatory agencies will enforce more stringent discharge requirements for both Phosphorus & Nitrogen
- Economy of scale can be achieved by implementing both exclusive Phosphorus & Nitrogen technologies
- Renewable Nutrients is the only company with a combined IP protected Phosphorus & Nitrogen recovery offering in addition to individual Phosphorus & Nitrogen recovery solutions
- Utilizing Quick Wash technologies will enable the extraction, recovery, and reuse of valuable nutrients in an efficient and cost effective offering.

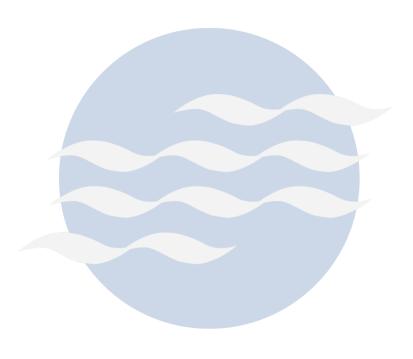


- Side Stream from dewatering (aerobic or anaerobic)
- Solids Prior to dewatering
- Prior to thickening & anaerobic digestion
- Animal agriculture applications
- Other custom configurations
- applications of the Quick Wash process

Configurations/Applications

Pre-treat a high Phosphorus & Nitrogen industrial discharge

Renewable Nutrients has designed multiple process flow diagrams for different

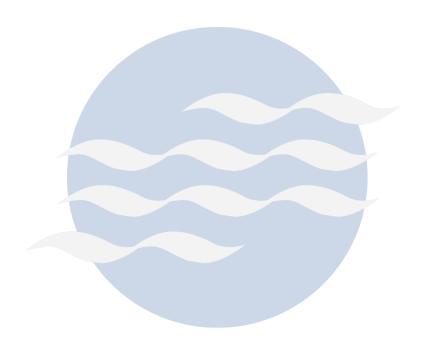


- Removes and recovers more than 95% of Phosphorus
- digester supernatant liquid waste
- Reduce polymer & metal salts
- Reduce disposal costs
- Eliminate struvite scaling **S**
- Increase revenue from sales of phosphorus by-product
- Meet EPA nutrient TMDL requirements

Phosphorus Extraction Benefits

Reduce phosphorus concentration in high strength recycle streams such as



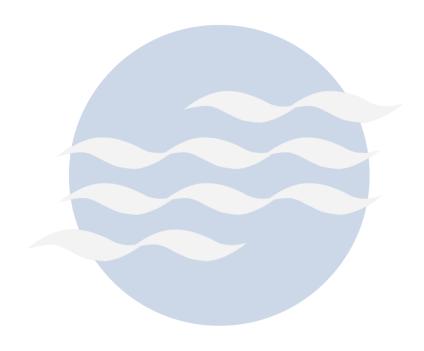


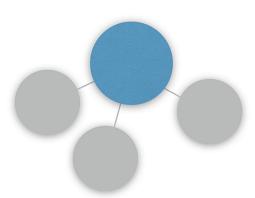
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- Removes and recovers more than 95% of Nitrogen
- Reduce inputs of energy, carbon, alkalinity
- Recover rather than destroy a valuable resource
- **S** ammonium citrate
- Improve the quality of the effluent by enhancing exiting nutrient removal processes
- Allow the reduction of ammonia alkalinity
- Potentially free existing capacity and allow the re-rating of treatment plants. in lieu of additional capital investment
- Provide a solution for additional capacity in plants with limited footprint for expansion

Nitrogen / Ammonia Extraction Benefits

Produce a high quality, marketable ammonium compound product ie ammonium sulfate or



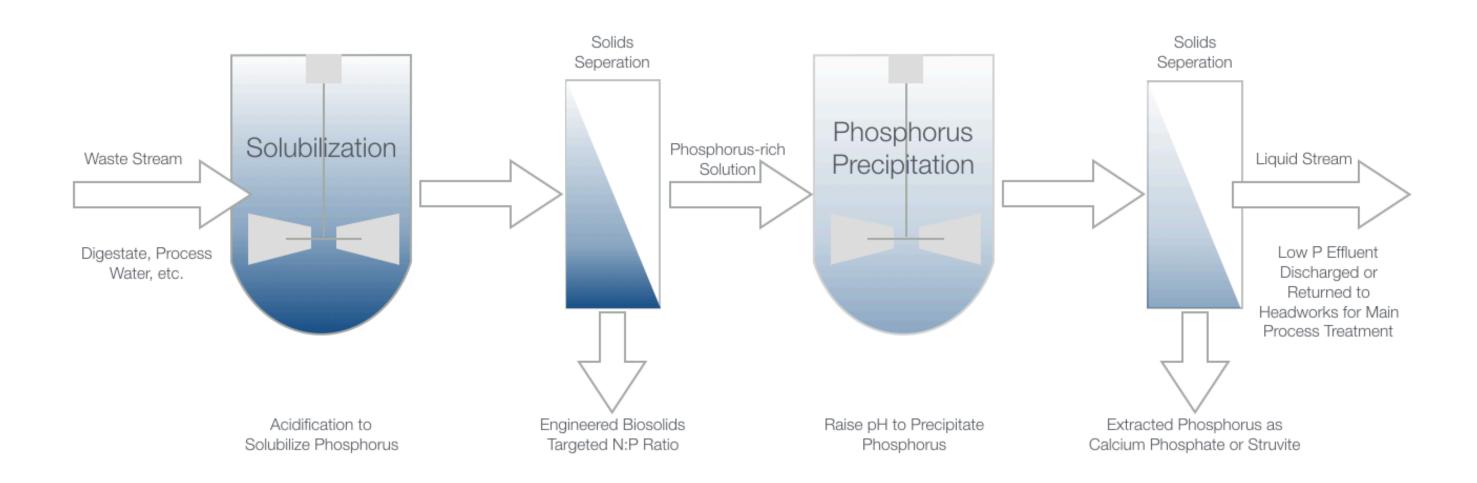


Description	Discussion	Value
Ability to treat high-strength side stream digestate, centrate, filtrate without complex or expensive equipment	Depends on application. Compared to other technologies, the RN technology can serve as an enabling technology, solving the problems that are generated from anaerobic digestion	Possibly worth millions depending on specific project application and compared to alternative technologies
Production of beneficial use byproducts	Our standard design produces calcium phosphate and ammonium sulfate. Both are valuable and popular in the agronomics/agriculture sector for fertilizer and other uses.	We recognize the byproducts do not generate significant revenue. But they generate revenue rather than a byproduct that requires further cost for disposal. Value in tens of thousands to hundreds of thousands annually depending on system size
Elimination of struvite formation	Many agencies are struggling with the effects of scaling and struvite formation in piping, pumps, and equipment. By recovering the P, and not allowing it back into the plant to form struvite scaling.	Many agencies are spending hundreds of thousands, even millions, annually to mitigate struvite issues. The value of elimination of struvite is significant.
Small footprint	Unlike some technologies, the RN technologies do not require a great deal of space	Many other technologies are disqualified due to space requirements. Having a technology with a small footprint requirement may save significant project dollars.
Low cost of operations	The input chemicals are relatively inexpensive and the power costs are low. Depending on the hydraulic grade considerations for a specific site, much of the process can flow via gravity	Sulfuric acid is a low cost chemical in comparison to many, as is lime or caustic. Because this is a chemical solution, there are chemical costs, but they are simple, affordable chemicals.
Fast process	Compared to other technologies, the RN technologies are fast acting, therefore not requiring large tankage for long HRT's. This reduces CapEX and OpEx.	Compared to many, the RN technologies are fast. Speed is related to cost. The value in treatment costs is significant.
Major opportunity to reuse existing facilities	Existing tankage, pumps, and other facilities can be reused with ease to reduce costs	The equipment required for the technology is simple and is not proprietary. Therefore, existing tanks, mixers, pumps, piping and other facilities can be repurposed reducing project costs and saving money.
Flexibility in targets for performance	Adjustments in stoichiometric can allow for flexibility in performance and results and costs	Facilities can be sized and operated to achieve specific targets. The flexibility is valuable and allows for a system to follow changing conditions. The value of this flexibility is significant.
Technology is more robust than biological process - chemistry vs biology	With biology, a rogue contaminant, or rapid changes in conditions, can upset the active organism causing treatment failure. Chemistry is more predictable and reliable.	Other technologies that rely on bacteria, algae, microorganisms, or other biological presence have struggled to treat nutrient rich water (particularly) high strength due to the sensitive nature of the organisms. Having a reliable process that is more robust is priceless.
Processes will be more familiar to operations	Most operations staff are familiar with the use of pH modifications to	Reduction in training and an acceleration in process acceptance has
staff Site specific Benefits	manipulate treatment processes. Not much new to learn with RN tech.Depending on conditions and finanical opportunities ie. Insurance & nutrients trading	significant value. Potential to be game changing for a privately owned facility

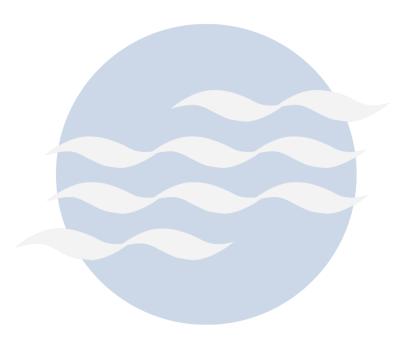
A Multitude of Intangible Benefits



Quick Wash Phosphorus Extraction and Recovery extracts phosphorus from municipal, agricultural, or industrial waste streams in solids or liquids (effluent) and recovers the phosphorus in the form of Calcium Phosphate or Struvite.



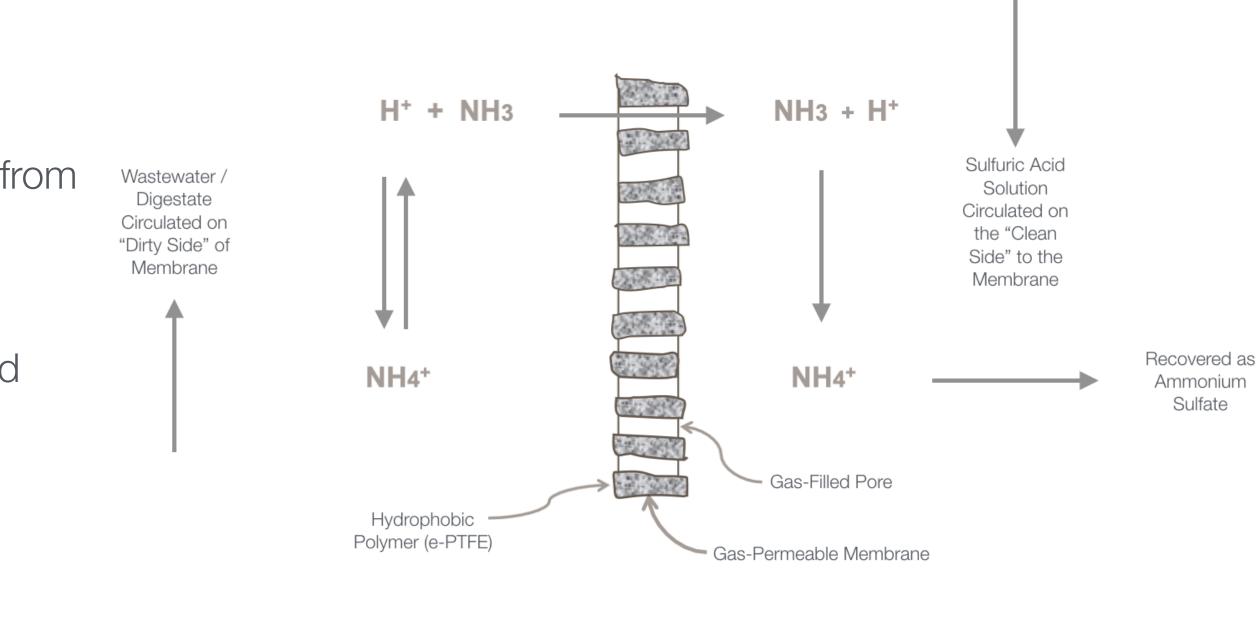
Phosphorus Introduction



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- Ammonia LIQUID technology relates to a system and methods for the removal, recovery and use of ammonia from ammonia-containing liquid effluents such as animal and municipal wastewater.
- Ammonia GASEOUS technology relates to a system and method for the removal of gaseous nitrogen to reduce emissions from systems that produce gaseous nitrogen.

Nitrogen / Ammonia Introduction Liquid & Gaseous



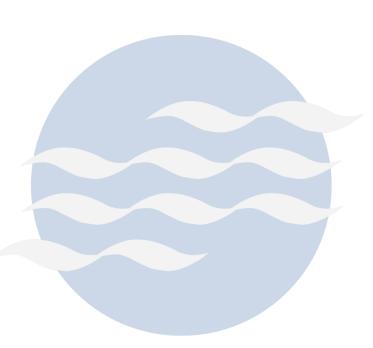




OUICK WASH® Pilot/Trial & Data Summary

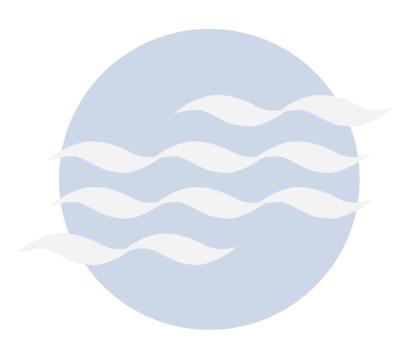
Facility	Size	Туре	Treatment
Ephrata, PA	2 MGD	Municipal	Solid Stream - Feed to BFP
Westminster, MD	5 MGD	Municipal	Solid Stream - Feed to Dewatering
Raleigh, NC	60 MGD	Municipal	Side Stream - Filtrate from BFP
Greenville, NC	14 MGD	Municipal	Side Stream Filtrate from BFP & Solid Stream - Feed to BFP
Chapel Hill, NC	8 MGD	Municipal	Side Stream - Filtrate from Rotary Press & Solid Stream - Feed to Rotary Press
Walk Stock Farm, IL	Pit	Agrigultural	Raw Swine Manure - Pit
Fertilizer Manufacturer, PA	Industrial	Industrial	Byproduct of Manufacturing Process
Smithfield Foods, NC	Lagoon	Agricultural	Raw Swine Manure - Lagoons
Waste to Energy Project, OH	40 KGD	Industrial	Animal Waste Digestate
Perrysburg, OH	8 MGD	Municipal	Side Stream - Filtrate from BFP
Mercer County, OH	Pit	Agricultural	Raw Swine Manure - Pit

Pilot/Trial Large Scale Locations



Facility	Туре	Treatment	
Big Ox Energy	Industrial	Animal Waste Digestate	
CleanBay	Industrial	Animal Waste Digestate	
Abtech	Industrial	Digestate	
Feed Energy Corp	Industrial	Animal Waste Digestate	
Chicago (MWRD), IL	Municipal	Side Stream - Filtrate from BFP	
Denver, CO	Municipal Side Stream - Filtrate from BFP		
Canton, OH	Municipal	Side Stream - Filtrate from BFP	
Algonquin, IL	Municipal	Side Stream - Filtrate from BFP	
Canton, OH	Municipal	Side Stream - Filtrate from BFP	
West Goshen, PA	Municipal	Side Stream - Filtrate from BFP	
Charlotte, NC	Municipal	Side Stream - Filtrate from BFP	

Pilot/Trial Sample Bench Locations



Facility	P Extraction %	P Recovery %	Stream Characteristics
Raleigh, NC	98%	>99%	Side Stream - Filtrate from BFP
Greenville, NC	98%	>99%	Side Stream Filtrate from BFP & Solid Stream - Feed to BFP
MWRD 95%		>99%	Post Centrate Stream
Chapel Hill, NC	99%	>99%	Solid Stream BFP

Sample Municipal Performance QWP



Select 3rd Party Laboratory Analytical Results Select On-Board Pilot Analytical Results Quick Wash Pilot Operations



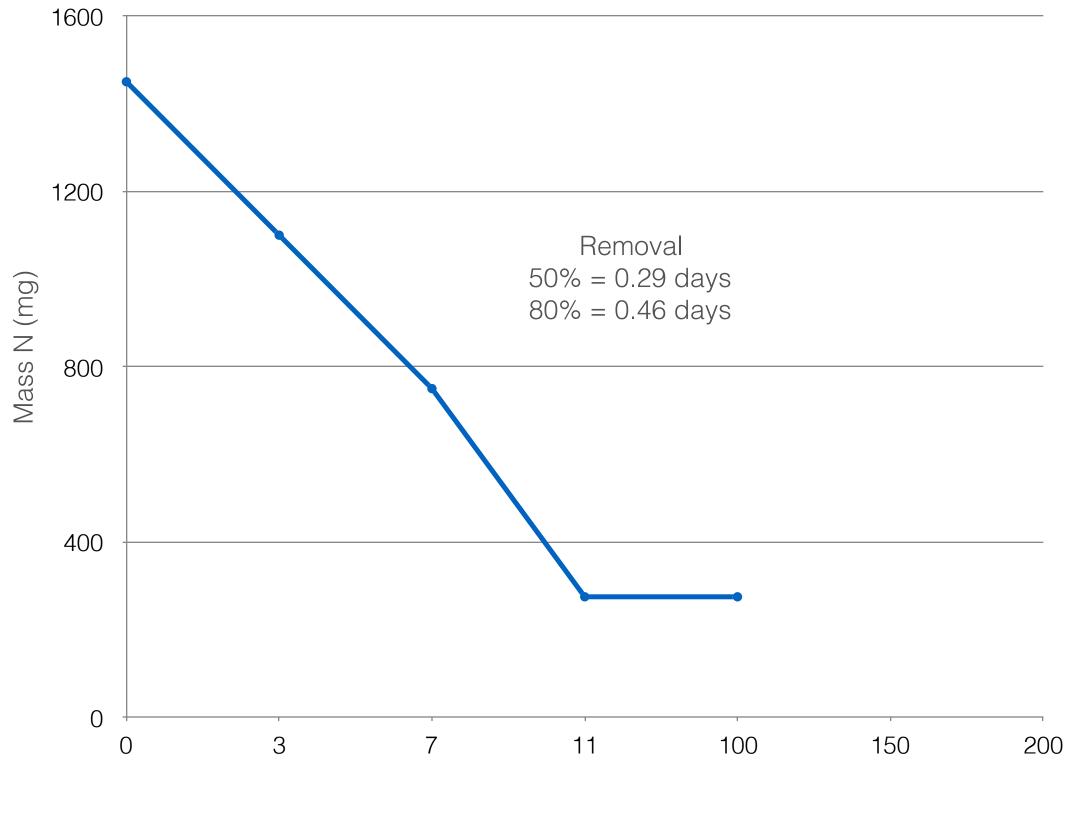
Facility	P Extraction %	P Recovery %	Stream Characteristics	Situation
Walk Stock Farm, IL	89%	>99%	Raw swine manure in sow and finisher pits	Desire to expand and operation, but limited by land availability to apply manure due to P restrictions
Fertilizer Manufacturer, PA	56%	>99%	Dewatered poultry litter	Recover P to mix into custom liquid fertilizer blends for specific markets
Smithfield Foods, NC	81%	>99%	Raw swine manure in lagoon	Beneficial reuse of P for applications beyond fertilizer
Waste to Energy Project, OH	88%	>99%	Swine Manure digestate	Remove P at Waste to Energy Facility prior to effluent discharge

Sample Agricultural / Industrial Performance QWP



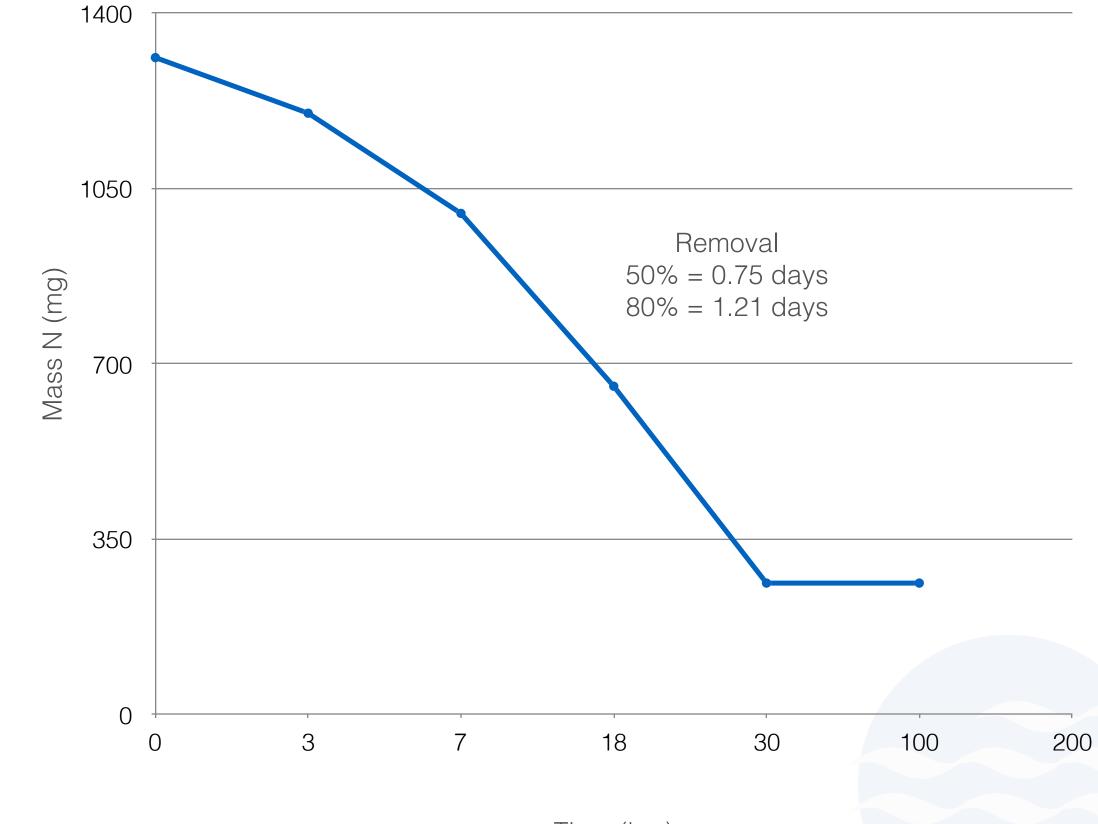
Select 3rd Party Laboratory Analytical Results Select On-Board Pilot Analytical Results Quick Wash Pilot Operations





Time (hrs)

Sample Municipal Performance - Side Stream QWN



Time (hrs)



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"Leading the way in nutrient recovery"